

## J.S. University, Shikohabad Faculty of Mechanical engineering

Value Added Course

AY: 2019-20

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### Value Added Courses

Faculty of Mechanical Engineering



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# PRODUCTION DRAWING AND COST ESTIMATION

#### Learning Objective:

This Course will provide knowledge of Production drawing and cost estimation.

Duration: 30 Hours. (Theory and Practical)

Course Outcomes: -

After completion of the course the student shall be able to:-

- 1. Following this course, students will be able to describe a project life cycle, and can skillfully map each stage in the cycle
- 2. Students will identify the resources needed for each stage, including involved stakeholders, tools and supplementary materials
- 3. Students will describe the time needed to successfully complete a project, considering factors such as task dependencies and task lengths
- 4. Students will be able to provide internal stakeholders with information regarding project costs by considering factors such as estimated cost, variances and profits
- 5. Students will be able to develop a project scope while considering factors such as customer requirements and internal/external goals



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#### **Syllabus**

#### Module I

Conventional Representation of Machine elements - International Standards (ISD) and Indian Standards (IS), Types of production drawing and cost estimation techniques relevant to mechanical engineering

#### Module 2

Limits and Fits - IT system of tolerances, deviations and fits, Bill of materials (BOM) and its importance

#### Module 3

Geometric Dimensioning and Representation - Tolerancing, Tolerancing of form, orientation, location and run-outs, Datums and Datum Systems.

#### Module 4

Surface texture indication on drawing. Welds - Symbolic representing of drawings. Preparation of process - Chart for a given component.

#### Module 5

Cost Estimation of setting time and machining time - estimation of material cost, labour cost and overhead cost based on supplied data. Given a sub-assembly /assembly to prepare production drawings of components as per current drawing office practice. At least ten subassemblies/assemblies are to be completed on A4 sheets.

#### References

- 1. Indian Standards: 10714,10715,10716,10717,10719, 813,919,2709,8000, pt.1 to 4: 10721, 11158 corresponding to ISO's
- 2. PSG Design Data Book, PSG Book Depot, 2005.
- 3. Khan M.Y. & Jain P.K., Cost Management, TMH outline series, 2nd ed., 2000.

4. Engineering Drawing Practice for Schools and Colleges SP: 46-1988

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